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Setpoints Programmable HI or LO
Selectable Failsafe/Latching Operation
Selectable 120/240VAC Input Power

## Description

The Action Pak model AP1690 dual setpoint limit alarm offers flexible, wide ranging AC input and relay output capability. Voltage spans from 100 mV to 200VAC and current spans from 10 mA to $100 \mathrm{~mA} A C$ can be field configured. For current input spans of 1 to 5 Amps a 0.1 W ( $0.1 \%$ ) shunt resistor (Model \#C006) is available. The AP1690 offers configurable latching, failsafe, and HI/LO operation. The unit also includes $0.25 \%$ to $50 \%$ adjustable deadband and selectable 120/240VAC power.

## Diagnostic LED

The Model AP1690 is equipped with a dual function diagnostic LED. The green center LED indicates line power and input signal status. Active line power is indicated by an illuminated LED. If the center LED is off, check line power and the wiring connection. If the input signal is above $100 \%$ full scale, the LED will flash at approximately 8 Hz .

## Output Selection

The dual setpoint AP1690 provides the following relay outputs:

## AP1690 Single/Dual Trip (2 SPDT, 5A)

Setpoints are top accessed multi-turn potentiometers or option " $P$ " provides top mounted ten-turn clock face dials.

## Operation

The field configurable AP1690 limit alarm setpoints can be configured for HI, LO, latching or failsafe trip operation. Nonlatching HI and LO setpoints have respective HI and LO deadbands. In a tripped condition, the setpoint is exceeded and the appropriate red LED will illuminate. The non-latching trip will reset only when the process falls below the HI deadband or rises above the low deadband (see figure 1). To reset a latched setpoint the signal must be in the safe region and the line power turned off for at least 5 seconds. For proper deadband operation, the HI setpoint must always be set above the LO setpoint.

In failsafe operation, the relay is energized when the process is below the HI setpoint or above the LO setpoint (opposite for nonfailsafe). In the failsafe mode, the relays go to the trip condition when power fails.

## Dynamic Deadband

The input must remain beyond the setpoint for 100 milliseconds, uninterrupted, to qualify as a valid trip condition. Likewise, the input must fall outside the deadband and remain there for 100 milliseconds to return the alarm to an untripped condition. This effectively results in a "dynamic deadband" - based on time - in addition to the normal deadband.

## Options

U Urethane coating of internal circuitry for protection from corrosive atmospheres.

P Top Mounted, 10-Turn Clockface Dials for setpoint adjustment.
C620 Factory calibration of input range, setpoints and output relays. Not available with option $P$.

## Configuration

The factory presets are as follows:

| Input | $0-500 \mathrm{mV}$ |
| :--- | :--- |
| Output | Dual, SPDT |
| Trip | A: HI, B: LO |
| Latching | No |
| Failsafe | No |
| Deadband | A/B: $0.25 \%$ |
| Power | 120 VAC |

For other input ranges, remove the 4 base screws and case to access the configuration switches.

Replace the cover before applying power.
Refer to Figure 4 for switch locations.


Figure 1: Limit alarm operation and effect of deadband.

## Input

1. Position input jumper "W1" for voltage or current inputs.

> Voltage

2. Using Table 1, set DIP switches "S1-S6" and jumper "W2" for the desired maximum setpoint input. Round desired maximum input values to the next highest range (e.g., $0-120 \mathrm{~V}=200 \mathrm{~V}$ range).

## Output

1. Configure the Mode Selector for the required function. See Figure 5.

## Power

1. Configure the $A C$ jumpers for either 120 or 240 VAC operation. See Figure 6.

## Calibration

Note: To maximize thermal stability, final calibration should be performed in the operating installation, allowing approximately 1-2 hours for warmup and thermal equilibrium of the system.

Setpoint: Set deadband at its minimum (factory default - fully CCW) before adjusting the setpoint. With the specified trip voltage or current input applied, adjust setpoint until the relay trips. For HI trip calibration, start below the desired trip.

Deadband: Set deadband to its minimum (factory default - fully CCW). Set setpoint to desired trip. Adjust voltage or current input until relay trips. Readjust deadband to $50 \%$ (fully CW). Set voltage or current input to desired deadband position. Slowly adjust deadband until relay untrips.

Note that Custom Calibration (option C620) is available from the factory (settings MUST be within specifications):
a) Setpoint A: Type (HI/LO); Units (mA, mV, V); Deadband (\%)
b) Setpoint B : Type (HI/LO); Units (mA, mV, V); Deadband (\%)
c) Latching (ON/OFF)
d) Failsafe (ON/OFF)

Note that if a deadband entry is not specified, the default entry will be used.

## Typical Application



Load monitoring using a current transformer and the AP1690

## Relay Protection and EMI Suppression

When switching inductive loads, maximum relay life and transient EMI suppression is achieved using external protection (see Figure 2 \& 3). Place all protection devices directly across the load and minimize lead lengths. For AC inductive loads, place a properlyrated MOV across the load in parallel with a series RC snubber. Use a 0.01 to 0.1 mF pulse film capacitor (foil polypropylene recommended) of sufficient voltage, and a $47 \mathrm{ohm}, 1 / 2 \mathrm{~W}$ carbon resistor. For DC inductive loads, place a diode across the load (PRV > DC supply, 1N4006 recommended) with (+) to cathode and (-) to anode (the RC snubber is an optional enhancement).

Table 1: AP1690 Input Ranges

| Voltage | Current | Input Range Selector |
| :---: | :---: | :---: |
| 100mV | 10 mA | swl $\sim_{4}^{\text {Nat }}$ |
| 200mV | 20 mA |  |
| 500 mV | 50 mA |  |
| 1V | 100mA |  |
| 2 V |  |  |
| 5 V |  |  |
| 10 V |  |  |
| 20 V |  |  |
| 50V |  |  |
| 100V |  | A |
| 200V |  |  |

Table 3: AP1690 Input Jumper Settings

| Input | Input Jumper Selector (W1) |
| :---: | :---: |
| Voltage | $\square \square \square$ |
| Current | $\square \square \square$ |



Figure 5: AP1690-2000 Factory Calibration 0-500mV, Dual HI/LO, Non-Latching, Non-Failsafe.


| Single Trip (A) | On |
| :--- | :--- | Dual Trip Trip Off



Figure 6: Mode Selection Dual Trip/A: HI, B: LO, Non-Latching, Non-Failsafe

## Mounting

All Action Paks feature plug-in installation. Model AP1690 uses an 11-pin base and either molded socket M011 or DIN rail socket MD11.

## Dimensions

Dimensions are in millimeters (inches)


Mark III


Specifications

## Inputs:

Voltage Input
Range: 100 mV to 200 VAC
Impedance: >100K Ohms
Overvoltage: 300VAC, max.
Current Input Range: 10 mA to 100 mAAC Impedance: 20 Ohms, typical Overcurrent: 200mA AC, 60V peak, max
Frequency Range: DC $40-400 \mathrm{~Hz}$, factory calibrated at 60 Hz
Common Mode (Input to Ground): 1000V, max
LED Indications:
Input Range (Green)
$>100 \%$ input: 8 Hz flash (approx)
Setpoint (Red): Tripped: Solid red Safe: Off
Limit Differentials (Deadbands):
$0.25 \%$ to $50 \%$ of selected span
Response Time:
Dynamic Deadband:
Relay status will change when proper setpoint/process conditionexists uninterrupted for 100 msec .
Normal Mode (analog filtering): <250msec, (10-90\%)

## Setpoint:

Effectivity:
Setpoints are adjustable over $100 \%$ of the selected input span.
Repeatability (constant temp):
$0.1 \%$ of selected input span

## Stability:

Line Voltage: $\pm 0.01 \% / \%$, max.
Temperature: $\pm 0.025 \%$ of full scale $/{ }^{\circ} \mathrm{C}$, max.

## Common Mode Rejection:

DC to $60 \mathrm{~Hz}: 120 \mathrm{~dB}$
Isolation:
1000VDC between contacts, input \& power
ESD Susceptibility:
Meets IEC 801-2, Level 2 ( 4 KV )
Humidity:
Operating: 15 to $95 \%$ (@45 ${ }^{\circ} \mathrm{C}$ )
Soak: $90 \%$ for 24 hours ( $065^{\circ} \mathrm{C}$ )
Temperature Range:
Operating: 0 to $60^{\circ} \mathrm{C}\left(32\right.$ to $\left.140^{\circ} \mathrm{F}\right)$
Storage: -15 to $70^{\circ} \mathrm{C}\left(5\right.$ to $158^{\circ} \mathrm{F}$ )
Power:
Consumption: 2W typical, 5W max
Standard:
Selectable $120 / 240 \mathrm{VAC}( \pm 10 \%, 50-60 \mathrm{~Hz})$

## Relay Contacts:

1 SPDT (1 Form C) per setpoint
Current Rating (resistive):
120VAC: 5A; 240VAC: 2A; 28VDC: 5A
Material: Gold flash over silver alloy
Electrical Life: $10^{5}$ operations at rated load
Note: External relay contact protection is required for use with inductive loads. See Relay Protection section. Mechanical Life: $10^{7}$ operations

## Latch Reset Time:

5 seconds
Weight:
0.64 lbs

Agency Approvals:
CSA certified per standard C22.2
(File No.LR42272-54).
UL recognized per standard UL 805
(File No. E99775)

Ordering Information
Specify:

1. Model: AP1690-2000
2. Options: U, P (see text)
3. Line Power (see specs.) (All power supplies are transformer isolated from the internal circuitry)
4. CO06 ( 0.1 ohm shunt for 1 to 5 Amp current inputs).
5. C620 Custom Calibration? (see Options)

## Accessories:

M801-0000 Retaining Spring
M011-A 11 pin Track Mount Socket
M004-0000 4 ft Long Channel Track
MD11-0000 11 pin DIN Mount Socket

Pin Connections
AC Power (Hot)
No Connection
AC Power (Neu)
Input (+)
Input (-)
(A) N.O.
(A) C
(A) N.C.
(B) N.O.
(B) C
(B) N.C.
Key:
N.O. $=$ Normally Open
C $=$ Common
N.C. $=$ Normally Closed
DC Power: Pin $1=(+)$

$$
\text { Pin } 3=(-)
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*Contacts are in the "normal" state when the
relay is de-energized.

## Eurotherm.

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Factory Assistance
For additional information on calibration, operation and installation contact our Technical Services Group:


[^0]:    Field Configurable Input Ranges for AC Voltage or Current

    - Exclusive "Dynamic Deadband" Prevents False Trips

