

# **Prism PM** Compact and modular with integral pneumatic control

The Prism series, designed for corrosive process environments, attaches directly to sanitary diaphragm and angle valves. This rugged, feature-rich platform offers a full array of communication and switching options, as well as discrete integral pneumatic control for singleacting valve actuator operation.

## Ideally suited for process environments

The Prism features a durable polycarbonate enclosure suitable for both general purpose and hazardous process environments. The integral pneumatic control is completely isolated within the enclosure on a stainless steel reinforced polysulfone manifold so standard tube fittings may be reliably attached. And the Prism is rated for nonincendive or intrinsically safe applications.

### Readily adaptable to linear valves

Stainless steel mounting systems are available for adapting the Prism to sanitary and industrial diaphragm, as well as angle valve applications. Stroke lengths from as low as ¼" to as long as 2" may be readily accommodated.

## Wide variety of switching and communication options

The Prism features a full range of feedback options in the fully sealed, solid state dual module. Select the SST sensors for conventional switching, NAMUR sensors for intrinsically safe applications or communication options including AS-Interface, DeviceNet<sup>™</sup> and Foundation Fieldbus. All switching sensor and communication modules are fully solid state and sealed for high reliability.



## Features

- 1. The Prism may be washed down and temporarily submersed with no adverse affects. It is rated NEMA 4, 4x, and 6. It may be used in Div. 2 (nonincendive) or Div. 1 (intrinsically safe) hazardous applications.
- 2. Enclosure features high strength polycarbonate with excellent corrosion-resistance and exceptional temperature stability.
- 3. Visual electronic and mechanical position indication confirm valve and switch status for added safety.
- 4. Solid state proximity sensors monitor open and closed discrete valve position with precision and reliability.
- 5. Integral pneumatic valve is isolated from environmental contamination, offers high tolerance to dirty air and enables rapid valve operation.
- 6. Solenoid options available for 120 VAC and 24 VDC. Select piezo option for bus powered Foundation Fieldbus applications.
- 7. Self-adjusting triggering system provides consistent open and closed indication even with diaphragm compression. No resetting is required.
- 8. Manual override enables valve operation without electrically energizing.
- 9. Dual module system seals all position sensing, communication and control electronics in a compact vibration proof package.
- **10. NPT port connections are stainless steel reinforced** for long life sealing under high torque stress conditions.



- 11. Waterproof quick connectors, compression fittings or conduit connections are available for convenient, reliable attachment to plant electrical systems.
- **12. Stainless steel adaptor system** locks Prism securely to valve actuator and provides stability for shaft interface.

## Self adjusting triggering system

Triggering cams adjust automatically over the valve diaphragm operating life. Cams are fitted snugly to the shaft assuring stability under high amplitude vibration at varying frequencies and temperatures.

## Self adjustment sequence

1. Installation

Cams are manually set to outer limits when fitted to actuation system. (Open at top; closed at bottom)



### 2. Automatic initial setting

On operation, cams are automatically positioned to proper set points by module stops at top and bottom.



3. Operational self adjustment As diaphragm compresses

over time, closed cam is automatically repositioned.



## Sensing and communication module

The Prism features StoneL's dual module system with field proven reliability in all on/off applications. Outputs are available as NAMUR (intrinsically safe), SST (switching) and VCTs (valve communication terminals).

#### Dual modules have a five year warranty.

## Switching and sensor specifications

SST switching sensors (33, 34)	
Configuration	(2) SST solid state sensors (2) Wire terminations for one solenoid
Operation	Select either NO (33) or NC (34) models
Maximum current inrush	1.0 amps @ 125 VAC/VDC
Maximum current continuous	0.1 amps @ 125 VAC/VDC
Minimum on current	2.0 mA
Maximum leakage current	0.5 mA
Voltage range	24 - 125 VAC 8 - 125 VDC
Maximum voltage drop	6.5 volts @ 10 mA 7.5 volts @ 100 mA
(33, 34) <b>SST</b>	Solenoid Valve Solenoid Valve Solenoid Power Valve Open Common Valve Closed Common
NAMUR sensors (44)	
Configuration	(2) NAMUR sensors (EN 60947-5-6; I.S.) (2) Wire terminations for one solenoid
Operation	Normally closed NAMUR sensors (solid state)
Voltage range	5 - 25 VDC
Current ratings	Target on I<1 mA Target off I>3 mA
Wiring diagram (44) NAMU	Solenoid Valve Solenoid Solenoid Valve Solenoid Solenoid Solenoid Solenoid Solenoid Solenoid Power (Valve open) + (Valve (closed) + (Closed) (Closed) + (Closed) (Clo



## Valve Communication Terminal (VCT) specifications

AS-Interface (96)			
Configuration	<ul><li>(2) Discrete sensor i</li><li>(2) Auxiliary discrete</li><li>(2) Power outputs (2)</li></ul>	nputs e inputs solenoids)	
Maximum current	160 mA, both outpu	uts combined	
Auxiliary inputs	24 VDC @ 2 mA (sel	f-powered)	
Output	4 watts @ 24 VDC b	oth outputs combined	
Outputs, voltage	21 - 26 VDC		
Configuration code	ID=F, IO=4; user def	ined (4DI/2DO)	
AS-i version	3.0		
Devices per network	31		
(96)	Solenoid Valve Solenoid Valve	AS-i + AS-i - AUX IN + AUX IN 1 - AUX IN2 - 3 WIRE RTN OUT2 + OUT2 - OUT1 + OUT1 - OUT1 -	

#### AS-Interface VCT with extended addressing (97) (2) Discrete sensor inputs Configuration (2) Auxiliary discrete inputs (1) Power output (solenoid) Maximum current 100 mA Auxiliary inputs 24 VDC @ 2 mA (self-powered) Output 2 watts @ 24 VDC Output, voltage 21 - 26 VDC Configuration code ID=A, IO=4; user defined (4DI/1DO) AS-i version 3.0 Devices per network 62 Wiring diagram AS-i+ 0 AS-i -(97) Ø AUX IN + Ø AUX IN1 -Ø AUX IN2 -Ø 3 WIRE RTN Ø NOT USED Ø NOT USED Ø OUT1+ Ø Solenoid Valve OUT1 0

## Sensing and communication module

Valve Communication Te	erminal (VCT) sp	ecifications	
Foundation Fieldbus VCT, bus pow	vered (93)		
Configuration	(2) Discrete Inputs (2) Power outputs (sole Multiple DI/DO blocks o	noids) or modified output blo	ock
Outputs	2 mA @ 6.5 VDC each current limited to 2 mA	(bus powered)	
Devices per network	Max of 16 devices reco	mmended	
Wiring diagram (93) FOUNDATION	Solenoid Valve	FB +           FB -           OUT1 +           OUT2 +           OUT2 -           SIM JMPR           SIM JMPR	

Valve Communication Terminal (VCT) specifications		
DeviceNet™ (92)		
Configuration	<ul> <li>(2) Discrete inputs (open and closed)</li> <li>(2) Power outputs (solenoids)</li> <li>(1) 4-20 mA auxiliary analog input, 10-bit resolution; no additional power source required</li> </ul>	
Transmission rate	Software selectable 125K, 250K or 500K baud	
Messaging	Polling, cyclic and change of state	
Outputs	4 watts @ 24 VDC outputs combined	
Outputs, voltage	24 VDC (with input voltage ranging from 10 - 24 VDC)	
Other features	Predetermined output fail state	
Wiring diagram (92) <b>DeviceNet</b> <sup>®</sup>	DeviceNet Bus V+	
	4-20 mA     Ain -       Transmitter     Ain +       Solenoid Valve     OUT1 -       24 VDC +     2       Solenoid Valve     OUT2 -	

## Pneumatic control and other specifications

The three-way, two-position spring return pneumatic valve is designed to operate single acting actuators. Working mechanisms on the valve are completely isolated from the environment enabling pneumatic control to be located in the field at the actuator with no threat of contamination. A standard rebreather enables exhaust air

### Valve schematic



from the pressurized actuator cylinder to be channeled into the spring side actuator chamber preventing the ingestion of contaminated air from the outside environment. Select a solenoid valve for conventional or device bus applications or a piezo valve for Foundation Fieldbus bus powered applications.

### Solenoid valve

A poppet style valve with exceptional tolerance to dirty air, the solenoid valve may be used for most conventional AC or DC applications. The DC (low power) version may be used on AS-Interface and DeviceNet<sup>™</sup> bus powered applications and on Foundation Fieldbus (94) externally powered applications.



#### **Specifications**

Solenoid valve (1C, 1D, and 1E coil options)			
Filtration requirements	40 micron		
Operating temperature	-18° C to 50° C (0° F to 120		
Power consumption	See model selector guide		

(0° F to 120° F)

**Specifications** 

General pneumatic (solenoid & piezo)

Configuration	3-way, 2-position, spring return
Porting	1/8" NPT all pressurized ports
Rebreather port	4-40 size
Flow ratings	0.1 Cv
Rebreather	Standard on all models; diverts air from exhausting cylinder into actuator spring side. Excess air exhausted into atmosphere.
Operating life	1 million cycles
Operating pressure	40 psi to 120 psi (2.6 to 8 bar)

### Piezo valve

The piezo valve is ideally suited for use with the Foundation Fieldbus (FF) bus powered output module (93). Each module output provides up to 2 mA @ 6.5 VDC which is sufficient to drive the piezo valve. Specifically designed for on/ off discrete applications, the piezo valve may remain energized for extended periods of time with no memory effect.



Specifications			
Piezo valve (1A, bus powered Foundation Fieldbus)			
Filtration requirements	30 micron		
Operating temperature	-10° C to 60° C (14° F to 140° F)		
DC power requirements	2 mA @ 6.5 VDC		

## Prism mounting system\*

Prism adapting systems are designed specifically for each actuator manufacturer and model. The adaptor coupling, made of stainless steel, also integrates a corrosion proof, ultra long-life bushing. This system stabilizes the shaft from lateral motion and assures reliable, low friction movement over the actuator's life.

- Required for all
- Order kit separately
- For kit numbers, consult factory or visit StoneL.com

Note: Kit numbers are specific to valve size and manufacturer.

\* Open travel stops recommended on diaphragm actuators to maintain consistent travel with varying process line pressures.



## Other specifications

Materials of construction	
Housing and cover	Polycarbonate
Fasteners	Stainless steel
Triggering cams	Stainless steel banded polycarbonate
Shaft	Stainless steel
Valve manifold	Polysufone with stainless steel reinforced NPT
Operating life	1 million cycles
Temperature range with solenoid	-40° C to 80° C (-40° F to 176° F) Maximum ambient 50° C (120° F)
Warranty	
Dual module	Five years
Other mechanicals	Two years

### Ratings

Nonincendive (Ex n, Zone 2 or Class I and II, Div. 2)	PM models*	
Intrinsically safe (Ex ia, Zone 0 or Class I and II, Div. 1)	Functions 44 and 93*	
Enclosure protection		
NEMA 4, 4X and 6	All models	
Ingress Protection 67	All models	
Approvals*	See StoneL.com/approvals	
* Only models listed on StoneL's official website are approved per specific rating.		





Mod	le	l se	lecto	r	
SER	IE	s			
PM	Ν	onin	cendiv	e or intri	nsically safe
	FUNCTIONS				
		Sen	sor m	odules	
		33	(2) SS	T NO swi	tching sensors [select pneumatic valve option 1C, 1D or 11]
		44	(2) NA or 11]	MUR ser	nsors (EN 60947-5-6; I.S.) [select pneumatic valve option 1E
		Val	ve Con	nmunica	ation Terminals (VCTs)
		92	Devic	eNet™ [s	elect pneumatic valve option 1D or 11]
		93	Found 1A or	dation Fie 11]	eldbus (bus powered; I.S.) [select pneumatic valve option
		96	AS-Int	erface [s	elect pneumatic valve option 1D or 11]
		97	AS-Int or 11]	erface w	ith extended addressing [select pneumatic valve option 1D
			PN	EUMAT	IC VALVE [consult factory for extended temperature]
			11	No pne	umatic valve
			1A	Three-v	vay piezo
			1C	Three-w	vay 120 VAC 5.4 watt
			1D	Three-v	vay 24 VDC 0.5 watt
			1E	Three-v	vay (I.S.) 12 VDC 0.5 watt
				CON	IDUIT ENTRIES
				S02	(2) ½" NPT
				S05	(2) M20
				S09	(2) cable glands
				S11	(1) 5-pin mini-connector
				S13	(1) 4-pin micro-connector
				S14	(2) 4-pin micro-connector
				S15	(1) 5-pin micro-connector
					VISUAL INDICATOR
					R Green open
					VALVE SIZE
					S <u>1/4" to 2" (1/8" to 1 3/16" stroke</u> )
					L 2" to 4" (1 3/16" to 2 1/4" stroke)
Mode	el i	numl	ber exa	Imple	
PM		33	11	S02	R S – OPTIONAL
		I	MODE		BER PARTNERSHIP ID
Mou	nt	ing h	nardwa	re requir	ed and sold Some models may include
sepa	ra	tely.			5-digit identification suffix.